



TOPRA

FLEXO PRINTING WITH SLOTTING DIE-CUTTER

Quick and Easy setup



Digitally Controlled
for greater control
of registration
and quality

Safe and Smooth
Operation

Automatic Lubrication
System

Strong and Reliable



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OUTSTANDING FEATURES

TOPRA
Flexo Printing & Slotting

- Conveniently store and recall repeat orders via the PLC control for easy and fast setting up of orders.
- Automatic or manual separation of machine units with audible alarm for safety. Main motor is protected from starting if units are not fully closed and locked.
- Printing plate; slotting and die-cutting registration is digitally controlled by motor and PLC for high accuracy.
- Available with Matthews or Quick-Lock Plate mounting systems on print cylinder.
- Trimming device for anvil drum keeps surface of anvil covers flat and smooth for longer life with less rotations.
- Dual durometer No-crush Feed Roll reduces flute damage and extends feed roll life.
- Electromagnetic clutch registers position as units are opened so positions are precisely restored without requiring adjustment upon resuming operation.
- Automatic lubrication system and remote dial-up in the event of a malfunction reduce maintenance costs.

Four wheel-shafts & strong vacuum for precise feeding



Digitally-controlled printing registration using motor & PLC



Upper creasing roll covered by anvil ring prevents board damage



Motorized caliper adjustment between drum & anvil



Automatic stacker allows stacking height of up to 1700mm



Specifications

Specifications		TOPRA 920	TOPRA 924	TOPRA 1224	TOPRA 1228	TOPRA 1224	TOPRA 1228
Max. Machine speed (pcs/min)		250	250	180	180	160	160
Max. Feeding Size (mm)		900 x 2000	900 x 2400	1200 x 2400	1200 x 2800	1600 x 2800	1600 x 3200
Min. Feeding Size (mm)		255 x 700	255 x 700	300 x 550	300 x 550	450 x 600	450 x 600
Skip Feeding (mm)		NA	NA	1500 x 2400	1500 x 2800	2000 x 2800	2000 x 3200
Max. Printing Area (mm)		900 x 1960	900 x 2360	1200 x 2360	1200 x 2760	1600 x 2760	1600 x 3160
Printing Plate Thickness (mm)		7.2	7.2	7.2	7.2	7.2	7.2
Min. slotting space (mm)	Normal knife Reverse knife	NA	NA	120x120x120x120 180x60x180x60	120x120x120x120 180x60x180x60	120x120x120x120 190x60x190x60	120x120x120x120 190x60x190x60
Max. Slotting Depth (mm)		NA	NA	400	400	400	400